

LAMINATING ADHESIVE WA-2173



DESCRIPTION

WA-2173 is a clear contact adhesive designed for lamination of textiles, wood, vinyl, foams and polyolifin substrates. This product features a medium viscosity with a higher sheer viscosity that provides fast green strength, strong permanent bonds with excellent temperature and water resistance.

ADVANTAGES

- Fastest Drying Fabric Adhesive
- Green strength developed in 5 - 10 min.
- Easy application by spray or roller
- Easy clean up of tools and equipment
- Waterborne, low VOC.
- Non-yellowing
- Strong bonds
- Excellent resistance to water and elevated temperature

FLAMMABILITY RATING

Painted composite panel assembly has been tested in according to ASTM E-84 Tunnel Test and has achieved a Flame Spread Rating of 25 or less (**Class A**) when combined with the following efi Polymers products:

AcoustaCote WC-6000
TextureCote WC-8000
Laminating Adhesive WA-2150

APPLICATION

Clean surface. Remove all grease, oil, wax and foreign materials. Spray or roll coat surfaces. Allow coated surfaces to dry 1 - 5 minutes then join the substrates and allow to cure up to 15 minutes depending on temperature and permeability of the substrates.

PRODUCT DATA

Color:	Wet- White Dry- Clear
Application:	5 - 15 mils
Viscosity:	9,000 cps
Solids:	72 - 75%
VOC content:	< 0.1 lbs/gal
Weight:	9.0 lbs/gallon
Cure Time:	8-12 h at 78F
Application:	HVLP or roll, see application brochure

Disclaimer: The effectiveness of this product depends on the applicator's methods and the conditions of the substrate to which the product is applied. The manufacturer makes no expressed or implied warranties whether used in accordance with directions or not. User relies on his skill and judgment and assumes all risk in use and handling.

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